

# **ENGINEERING CHANGE NOTICE** **DART AEROSPACE LTD**

Date: 08.09.16	Job No.: 00569	ADR Yes/No: N	ADR Date:	ECN #: 08- 533
Product No.: D350-591		Created By: <i>AJS</i>	Approved By: <i>MD</i>	
Product Name: ACCESS STEP		Checked By: <i>PH</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>LL 08.09.17</i>
Production Engineering Coord	Y	EC/DD	<i>EC/DD 08.09.17</i>
Production Document Control	Y	<i>SW</i>	<i>SW 08.09.17</i>
Customer Technical Support	Y	DS	<i>DS 08.09.17</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	Y	SS	<i>SS 08.09.17</i>
QC Coordinator	N		
Marketing	Y	SW	<i>SW 08.09.17</i>
Customer Order Processing	N		

Reason for Change: EUROCOPTER REQUEST NCR 08-082

Documents Affected:  
DSI 9410 REV B

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	Y	SS	<i>FEE09 ISSUED &amp; CANCELLED</i>	<i>08.09.04</i>
3				<i>SEE ATTACHED EMAIL - will continue to receive</i>	<i>CHG 001</i>

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N	KJ	<i>SUPERCEDE</i>	<i>08.09.17</i>
5	Update Product Compatibility Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>08.09.17</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>08.09.17</i>
10	Update Controlled PDF Files	Y	KJ		<i>08.09.17</i>
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR) <i>Rev 0</i>	Y	KJ		<i>08.09.17</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	Y	KJ		<i>08.09.24</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	N			
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.09.17</i>
22					
23					

Description / Action:  
RELEASE DSI 9410 REV. B

D350-591-311 (11 IN STOCK, 35 IN PROD, (10)B40912, (10)B41280, (10)B41357, (5)B41653)

D350-591-312 (11 IN STOCK, 35 IN PROD, (10)B40793, (10)B40913, (10)B41281, (5)B41654)

NOTE: EUROCOPTER WILL RECEIVE D350-591-311/-312 AT CHG 001 WHICH USES SMALLER BOLTS & NO RUBBER CUSHION PER EMAIL ATTACHED.

**\*\* OTHER CUSTOMERS WILL RECEIVE CHG 002 \*\***

Re-INSTATE PPP FOR -311/-312 at CHG 001 / REVISE REV C TO D & PUT DESCRIPTION INSTEAD OF EUROCOPTER # FOR CHG 002 (REV B)


ECN Verified & Complete: *MD* Date: *08.09.29*

## DART AEROSPACE LTD.

D350-591

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Qty -211	Qty -212	Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X								D350-591-211	<i>Heli-Access-Step™</i> , Long Step – High Skid, LH
	X							D350-591-212	<i>Heli-Access-Step™</i> , Long Step – High Skid, RH
		X						D350-591-213	<i>Heli-Access-Step™</i> , Short Step – High Skid, LH
			X					D350-591-214	<i>Heli-Access-Step™</i> , Short Step – High Skid, RH
				X				D350-591-215	<i>Heli-Access-Step™</i> , Short Step – Low Skid, LH
					X			D350-591-216	<i>Heli-Access-Step™</i> , Short Step – Low Skid, RH
						X		D350-591-311	<i>Heli-Access-Step™</i> , Long Step – High Skid, LH
							X	D350-591-312	<i>Heli-Access-Step™</i> , Long Step – High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
						1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
							1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4	2	2	2	2			D2182B035	RUBBER CUSHION
						4	4	D2230-3	MOUNTING LUG
8	8	4	4	4	4			D2274	RADIUS BLOCK
						2	2	D2618	BUSHING
2	2	1	1	1	1	2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2			D3064-1	CLAMP
1	1							D3079-041	SUPPORT ASSEMBLY
4	4	2	2	2	2			D3080-1	CLAMP
						2	2	D3235-1	MOUNTING LUG
						1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	2	AN3-35A	BOLT
10	10	6	6	6	6			AN4-11A	BOLT
						8	8	AN4-13A	BOLT
						2	2	AN5-36A	BOLT
4	4	4	4	4	4	4	4	AN960JD10	WASHER
20	20	12	12	12	12	16	16	AN960JD416	WASHER
						4	4	AN960JD516	WASHER
2	2	2	2	2	2	2	2	MS21042L3	NUT
10	10	6	6	6	6	8	8	MS21042L4	NUT
						2	2	MS21042L5	NUT



add DSI 9410-011 KIT

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